

RANCH RAIL GATE ASSEMBLY INSTRUCTIONS

NOTES:

- 1. Individual components are wrapped in stretch wrap and identified appropriately.
- 2. Separate gate material from rest of fence package material.
- 3. Inspect material for damage and notify **BLACKLINEHHP PRODUCTS** immediately if damage or other issues found.



BLACK<u>line</u> hhp HIGH HEAT PERFORMANC

STEP 1

Insert horizontal rails into the gate stiles (uprights). Make sure that rails are fully inserted into gate stiles. To ensure they are fully inserted; measure the width of the gate from outside of one gate stile to the outside of the other. This should match the width of gate ordered. **Please note that small variances may be present.**

STEP 2

Install Qty. 2 TEK screws through the pre-installed gate pockets of the gate stile (upright) and into the horizontal rails. Complete this step in each end of each gate stile. There will be a total of 8 screws. **Space screws as shown as best as possible.**



BLACK<u>line</u> high heat performance

STEP 3

Lay gate down flat and place pre-cut gate struts on face of gate. Install provided TEK screws into each pre-drilledhole in the struts and into the horizontal rails. When using a drill, place the clutch on a low setting set the speed to LOW to make sure screws do not get stripped out.

Snap provided 5/8"button plugs on each pre-drilled strut hole. Flip gate over and do the same to the opposite side.





STEP 4

Place 4x4 gate stile (upright) caps onto gate. Below is how your gate should look. The gate can now be installed. **Enjoy!**

